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D2947

Job Sheet 186605



Part No: D2947

Job Qty: 20 ea

Part Name: Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/18/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A1 IPP: A 00.01.14 New issue EC IPP Rev:B No longer made in house 07-06-11 JLM IPP REV:C
11.08.08. MADE IN HOUSE DD VERF :EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	20 pcs		11/30/18	0.00	0.73	Waterjet - Flow		12/11/19
110	QC	20 pcs		11/30/18	0.00	0.00	QC2 Waterjet-1		12/18/19
120	QC	20 pcs		11/30/18	0.00	0.00	QC8-1		38
130	Brake NC	20 pcs		11/30/18	0.01	0.80	Brake NC 2		9-00 DAS
150	QC	20 pcs		11/30/18	0.00	0.00	QC5		DEC 17 2018 68
160	Packaging	20 pcs		11/30/18	0.00	0.00	Packaging3	57542 80	DEC 18 2018 89
170	QC21-SA	20 Ea		11/30/18	0.00	0.00	QC21		DAS
Part Op Descriptions: 100 - 1-Cut as per Dwg									21 9-00 DEC 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1.2400 sf (.062 ea)	100-Waterjet - Flow - 1	5123205

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	1	173	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	
2	Clamp	0.400Inches ± 0.030	0.430 0.370		
3	Clamp	9.312Inches ± 0.010	9.322 9.302		
4	Clamp	0.750Inches ± 0.030	0.780 0.720		
5	Clamp	0.063Inches ± 0.010	0.073 0.053		

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					



Container No: S129300



Part: D2947

Job No: 186605

Serial No/Batch: S129300

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 11/19/18

